33. The control substance of claim 31, wherein the concentration of gelatin is within the range of from 0.5 to 15 w/v%.

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34. The control substance of claim 28, further comprising alanine aminotransferase.

35. A control substance for clinical laboratory test comprising an aspartate aminotransferase, valine, proline and medium selected from the group consisting of a serum and buffer, wherein a concentration of the valine is from 5 to 20 mmol/L and a concentration of the proline is from 10 to 500 mmol/L.



- 36. The control substance of claim 35, wherein the medium contains a soluble protein.
- 37. The control substance of claim 36, wherein the soluble protein is at least one soluble protein selected from the group consisting of albumin and gelatin.
- 38. The control substance of claim 37, wherein the concentration of albumin is within the range of from 0.5 to 15 w/v%.

39. The control substance of claim 37, wherein the concentration of gelatin is within the range of from 0.5 to 15 w/v%.



- 40. The control substance of claim 35, further comprising alanine aminotransferase
- 41. A control substance for clinical laboratory test comprising an aspartate aminotransferase, proline and medium selected from the group consisting of a serum and buffer, wherein a concentration of the proline is from 0.5 to 500 mmol/L.
- 42. The control substance of claim 41, wherein the concentration of the proline is less than 100 mmol/L and not less than 0.5 mmol/L.
- 43. The control substance of claim 41, wherein the medium contains a soluble protein.

- 44. The control substance of claim 43, wherein the soluble protein is at least one soluble protein selected from the group consisting of albumin and gelatin.
- 45. The control substance of claim 44, wherein the concentration of albumin is within the range of from 0.5 to 15 w/v%.
- 46. The control substance of claim 44, wherein the concentration of gelatin is within the range of from 0.5 to 15 w/v%.
- 47. The control substance of claim 41, further comprising alanine aminotransferase
- 48. A control substance for clinical laboratory test comprising an alanine aminotransferase, valine and medium selected from the group consisting of a serum and buffer, wherein a concentration of the valine is from 0.5 to 50 mmol/L.
- 49. The control substance of claim 48, wherein the medium contains a soluble protein.
- 50. The control substance of claim 49, wherein the soluble protein is at least one soluble protein selected from the group consisting of albumin and gelatin.
- 51. The control substance of claim 50, wherein the concentration of albumin is within the range of from 0.5 to 15 w/v%.
- 52. The control substance of claim 50, wherein the concentration of gelatin is within the range of from 0.5 to 15 w/v%.
- 53. A control substance for clinical laboratory test comprising an alanine aminotransferase valine, proline and medium selected from the group consisting of a serum and buffer, wherein a concentration of the valine is from 5 to 20 mmol/L and a concentration of the proline is from 10 to 500 mmol/L.



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- 54. The control substance of claim 53, wherein the medium contains a soluble protein.
- 55. The control substance of claim 54, wherein the soluble protein is at least one soluble protein selected from the group consisting of albumin and gelatin.
- 56. The control substance of claim 55, wherein the concentration of albumin is within the range of from 0.5 to 15 w/v%.
- 57. The control substance of claim 55, wherein the concentration of gelatin is within the range of from 0.5 to 15 w/v%.
- 58. A production method of a control substance for clinical laboratory test comprising; preparing a mixture of an aspartate aminotransferase, valine, and medium selected from the group consisting of a serum and buffer, wherein a concentration of the valine is from 0.5 to 100 mmol/L; and

preparing a product from the mixture, wherein the product is selected from the group consist of freeze-dried product of the mixture, cold-stored product of the mixture and frozen-liquid product of the mixture.

59. A production method of a control substance for clinical laboratory test comprising; preparing a mixture of an aspartate aminotransferase valine, proline and medium selected from the group consisting of a serum and buffer, wherein a concentration of the valine is from 5 to 20 mmol/L and a concentration of the proline is from 10 to 500 mmol/L; and

preparing a product from the mixture, wherein the product is selected from the group consist of freeze-dried product of the mixture, cold-stored product of the mixture and frozen-liquid product of the mixture.





60. A production method of a control substance for clinical laboratory test comprising; preparing a mixture of an aspartate aminotransferase, proline and medium selected from the group consisting of a serum and buffer, wherein a concentration of the proline is from 0.5 to 500 mmol/L; and

preparing a product from the mixture, wherein the product is selected from the group consist of freeze-dried product of the mixture, cold-stored product of the mixture and frozen-liquid product of the mixture.

61. A production method of a control substance for clinical laboratory test comprising; preparing a mixture of an alanine aminotransferase, valine and medium selected from the group consisting of a serum and buffer, wherein a concentration of the valine is from 0.5 to 50 mmol/L; and

preparing a product from the mixture, wherein the product is selected from the group consist of freeze-dried product of the mixture, cold-stored product of the mixture and frozen-liquid product of the mixture.  $\lambda M W$ 

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62. A production method of a control substance for clinical laboratory test comprising; preparing a mixture of an alanine aminotransferase, valine, proline and medium selected from the group consisting of a serum and buffer, wherein-a concentration of the valine is from 5 to 20 mmol/L and a concentration of the proline is from 10 to 500 mmol/L; and

preparing a product from the mixture, wherein the product is selected from the group consist of freeze-dried product of the mixture, cold-stored product of the mixture and frozen-liquid product of the mixture.